

# ExxonMobil Reduces Energy Use and Environmental Risks with Ultrasonic Control System

## RESULTS

- Decreased Energy Usage
- Reduced Safety & Environmental Risks
- Minimized Capital Costs

## APPLICATION

Wastewater Transfer Pit Level Control

## CUSTOMER

ExxonMobil

## CHALLENGE

ExxonMobil had difficulties optimizing the levels of three wastewater transfer pits for overflow protection. The transfer pits are open sumps designed to collect rainwater runoff and debris. Transfer pumps automatically control the wastewater level within the transfer pits by moving water through the unit.

The previous float switches were at the end of their life and ExxonMobil wanted to further optimize the unit performance with technology better suited for the application. The original float switches had throw lengths of more than 10 ft. (3 m) and limited diagnostics, which made troubleshooting and servicing difficult. The mechanical switches were susceptible to debris, suspended solids, and varying viscosities which frequently caused the switches to fail. Also, alternate short switch cycles created extra start/stop cycles on the transfer pumps.

The use of float switches in this application led to several business challenges for ExxonMobil. The frequent pump cycles increased energy usage for moving water through the unit. The possibility of overflows and injury in the hazardous area increased safety and environmental risks. Intermittent mechanical failures resulted in increased operations and maintenance costs. Lastly, their Electrical & Instrument Engineer was faced with high capital costs by implementing a control solution with wiring all the way back to the DCS.



*“The expanded range has cut energy costs and will lengthen motor life due to a decreased number of start/stop cycles.”*

Zack Crane – Electrical & Instrument Engineer



Mobrey DMSP900SH Ultrasonic Level Transmitter

## SOLUTION

ExxonMobil's challenge of optimizing the level and control of their wastewater transfer pits was solved with the Mobrey MSP900SH Ultrasonic Level Transmitter and DMCU900 Control Unit at each of their wastewater pits. The DMCU900 enabled a reliable and continuous measurement for transfer pit level control. The DMCU900 provided local pump control and eliminated the need for wiring back to the DCS. The DMCU900 improved ExxonMobil's control system reliability and integrated seamlessly with their existing control circuits and switchgear.

The right technology and implementation for this application led to many positive business outcomes. Zack Crane, Electrical and Instrument Engineer for ExxonMobil said, "The solution has cut energy costs and will lengthen motor life due to a decreased number of start/stop cycles. The transmitters are more maintenance friendly to service than the original float switches." Safety risks were reduced by significantly reducing routine maintenance in a hazardous area. Wastewater overflow risks were reduced by optimizing the control of transfer pit levels. Lastly, the DMCU900 Control Unit minimized the capital costs necessary for this small project.

